



GEARKO®

Bolt Size	Tightening Torque		Recommended Torque
	Nm	Lbf-ft	
M3 x 0.5P	2.1	1.5	2.5
M4 x 0.7P	4.9	3.6	3
M5 x 0.8P	9.8	7	4
M6 x 1P	17	13	5
M8 x 1.25P	41	30	6
M10 x 1.5P	80	60	8
M12 x 1.75P	139	105	10
M14 x 2P	223	165	12

